



CITY OF FRISCO PURCHASING DIVISION

December 23, 2014
Addendum #1 – Revisions
CSB#1510-009
Traffic Signal Poles

Specification Revision

The Minimum Specifications found on page 19, Section D. Powder Coat Option, have been revised as noted below to remove the requirement for a Super Polyester Clear powder coat:

D. Powder Coat Option

All exterior surfaces including luminaire arm support shall be powder coated using either RAL 9017 (traffic black) paint, RAL 6005 (moss green) paint, RAL 8008 (olive brown) paint, or Engineer approved equal, ~~and a Super Polyester Clear or Engineer approved equal.~~

Powder Coat Paint Finish – All assemblies shall be hot dipped galvanized to ASTM 123 and 153 specifications. Once galvanizing is completed, all exposed surfaces shall be mechanically etched by blast cleaning to remove mill scale, impurities and non-metallic foreign materials. All surfaces visually exposed are to be coated with a Urethane or Triglycidyl (TGIC) Polyester Powder to a minimum film thickness of 2.0 mils. The coating shall be electro statically applied and cured in a gas fired convention oven by heating the steel substrate to between 350 and 400 degrees Fahrenheit and gelled for approximately 5 minutes. At which time the part is removed from the oven and allowed to cool for 15-20 minutes and then a second coat is applied. ~~All surfaces visually exposed are to be coated with Super Polyester Clear Powder to a minimum film thickness of 2.0 mils. The Super Polyester Clear Powder coating shall also be electro statically applied and cured in a gas fired convention oven by heating the steel substrate to between 350 and 400 degrees Fahrenheit.~~

The bidders are required to acknowledge receipt of this addendum by initialing in the appropriate space on the bid document. The due date for this bid remains January 6, 2015, by 2:00pm CST.

Vendors who may have already submitted a bid and feel this addendum may change their bid, may pick up their bid, and return it by the closing date. If picking up the bid is not feasible, any new bid submitted by your firm will supersede one previously submitted.

Acknowledge receipt of this addendum by initialing in the appropriate space on the bid document. If there is a discrepancy between this addendum and the bid, the addendum prevails.

Sincerely,

Marilyn Probstfeld, CPPB, C.P.M.
Buyer
City of Frisco